

Technology Update

Shane Ayers
Safety Program Manager
Division of Utility and Railroad Safety

Integrity Management for Gas Distribution Report for the Pipeline and Hazardous Material Safety Administration (Dec. 2005)

Comprehensive damage prevention programs that include effective enforcement have a significantly lower risk of excavation damage and the potential for incidents.

Elements of a comprehensive damage prevention program include:

- Enhanced communication between operators and excavators
- Fostering support and partnership of all stakeholders in all phases (enforcement, public education, etc.) of the program
- Operator's use of performance measures regarding persons performing location and pipeline construction
- Partnership in employee training

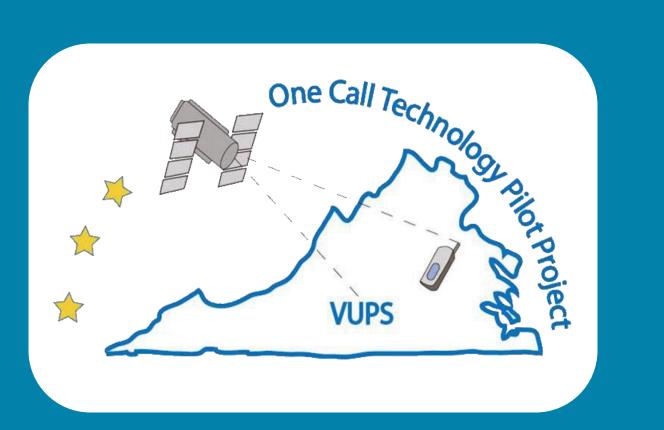
Integrity Management for Gas Distribution Report for the Pipeline and Hazardous Material Safety Administration (Dec. 2005)

- (continued) Elements of a comprehensive damage prevention program :
 - Partnership in public education
 - Enforcement agency's role as a partner and facilitator to help resolve issues
 - Fair and consistent enforcement of the law to all stakeholders
 - Use of technology to improve all parts of the process
 - Analysis of data to continually evaluate/improve program effectiveness



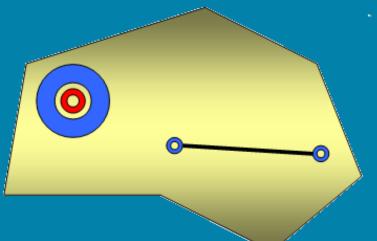
GPS Early Adoption in Virginia

• City of Richmond initiated a project to incorporate GPS locations of all critical valves and included photographs of the site locations in their mapping systems. They were among the first operators in Virginia to adopt such technologies on a large scale...

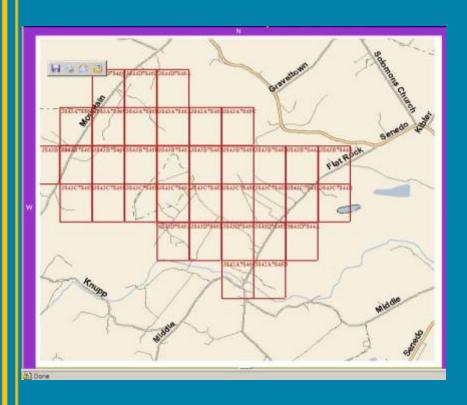


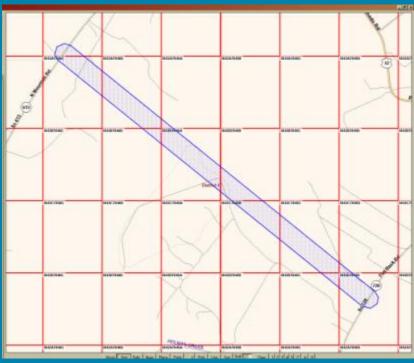
Virginia One Call Technology Pilot Project

- Phase I: Electronic white lining
 - Excavator using hand-held device gathered GPS coordinate data at proposed excavation site and transmitted electronic locate request ticket to VUPS
 - Excavation areas were: Single point (bulls eye); line; or polygon area
 - Automated map selection by VUPS upon locate request ticket entry based on GPS coordinates



Results from Phase I





Pilot Projects tickets were 89% smaller in size



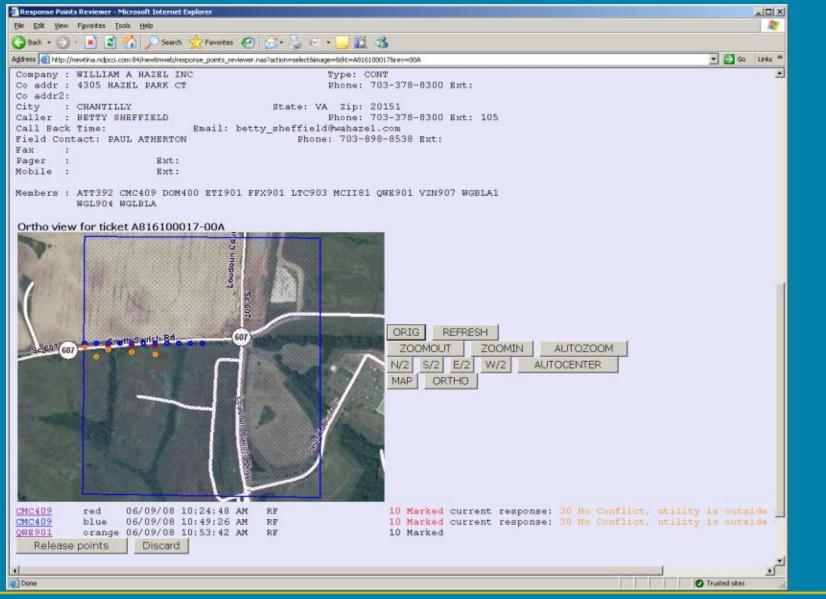
Virginia One Call Technology Pilot Project Phase II

- Locate Facilities and collect GPS data to create electronic manifest
- Provide manifest to excavators with Positive Response System data
- Provide data to operators for verification of maps and plans

Phase II was Largely Supported by the efforts of the City of Charlottesville



Add Ortho Photography for Improved Location Identification

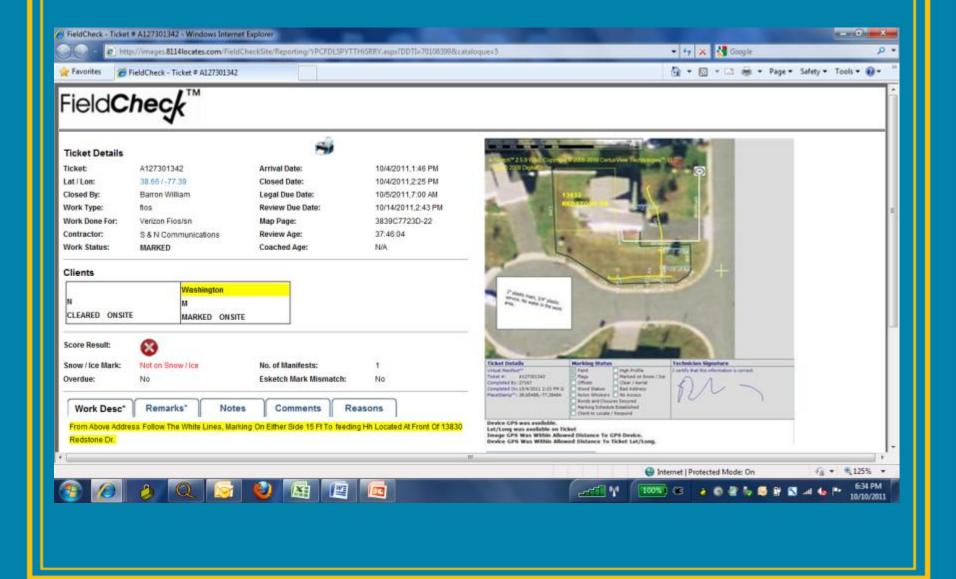


An example of how the Locate Industry has adopted similar technology as explored in the Virginia Pilot Project for One Call Technology is currently being used in northern Virginia...

Electronic Marking Wand



Wand Generated Documentation



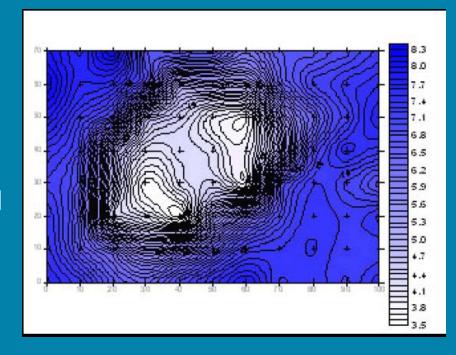
Virginia One Call Technology Pilot Project Phase III

- Phase III: Electronic Excavation Utilize GPS with excavation equipment to prevent facility hits
 - Operator's view



Broadband Electromagnetic Technology

- BEM identifies evidence of ferrous (i.e., steel, CI and ductile-iron) pipe wall loss or other structural defects.
- This technology is in the final development stages at GTI and the Rock Solid Group with OTD funding.
- The BEM tool can be inserted down a keyhole for externally performed pipeline assessments around the complete circumference of the pipe.



BEM

- BEM tools can be assembled for most any size pipe
- Antennas are as small as 1-inch
- BEM smart pig attachments start at 6 inches
 - Pigs are not intrinsically safe, so pipe segment would have to be out of service
- Data can be linked to a company's existing GIS using Esri or other GIS systems, such as GE Smallworld.
- Main and service evaluation these can be plotted on company maps.



Electro-Fusion and Bar Coding





Data May be Stored, Retrieved, and Incorporated into Records

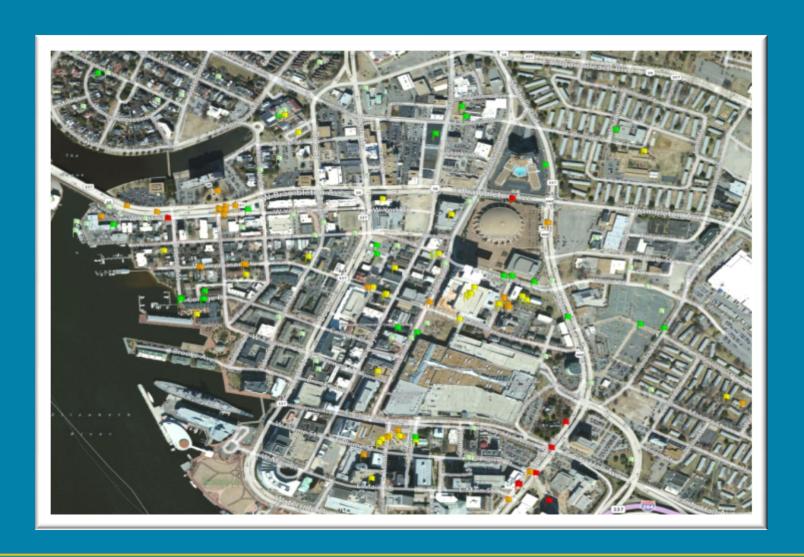
- Serial number of the electrofusion unit
- Job number
- Operator Identity
- Date/Time of welding cycle
- Fusion cycle number
- Error number
- Fitting manufacturer
- Fitting type
- Fitting size

- Fitting resistance
- Ambient temperature
- Starting primary voltage
- Data input
- Fusion voltage applied
- Fusion time
- Fusion current
- Cooling time
- Pipes prepared
- GPS Coordinates

Training and Inspection

- Use the data to guide efforts for greatest impact
- Focus inspection, outreach and education efforts on large threats first
- Mitigate threats though a better understanding of what causes damages
- Share with others what works/ doesn't
- Coordinate inspection, outreach and education efforts with other stakeholders

Risk Based Excavation Inspection Tool



Field Inspection Documentation Using iPads



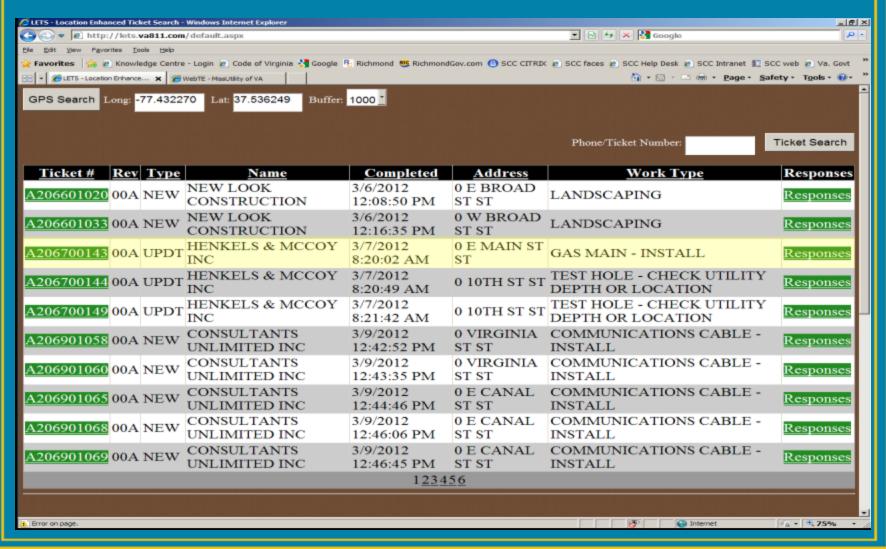
Field Inspection Documentation Using iPads



Location Enhanced Ticket Search ("LETS")



Location Enhanced Ticket Search ("LETS")



Location Enhanced Ticket Search ("LETS")

Company	MBR Code	Response	Responded
CITY OF RICHMOND	CRT358	10	3/7/2012 8:49:19 AM
FIBERLIGHT LLC	FBL410	10	3/7/2012 9:10:36 AM
ZAYO BANDWIDTH CENTRAL LLC	ZAY828	30	3/7/2012 9:19:35 AM
PAETEC COMMUNICATIONS INC	PAE487	10	3/7/2012 10:36:46 AM
WOODLAWN COMMUNICATION LLC	WCC798	10	3/8/2012 5:09:28 PM
MCI	MCII81	10	3/9/2012 10:20:32 AM
VERIZON	VZN310	10	3/9/2012 10:26:10 AM
CITY OF RICHMOND	CRWR04	96	3/9/2012 2:54:02 PM
CITY OF RICHMOND	CIRS04	11	3/9/2012 2:54:02 PM
CITY OF RICHMOND	CRGR04	96	3/9/2012 2:54:02 PM
CITY OF RICHMOND	CRST03	10	3/9/2012 2:54:02 PM
AT&T	ATT392	70	3/9/2012 4:14:00 PM
DOMINION VIRGINIA POWER	DOM010	10	3/9/2012 5:13:26 PM
COMCAST	CMC590	30	3/9/2012 5:13:26 PM

Location Enhanced Ticket Search ("LETS")

Ticket number A206700143 Search by number	_
Konth January Street Search by Street	
Print	
VUPSa 03/07/12 08:20:02 A206700143-00A	
Ticket No: A206700143-00A	
City/Co: RICHNOND CITY Place: State: VA Address: Street: E MAIN ST Cross 1: 11TH ST	
Type of Work: GAS MAIN - INSTALL	
Location: CAST IRON RENEW ME MILL BE REPLACING THE GAS MAIN ON E MAIN ST FROM 11TH ST TO 12TH ST THIS IS TO INCLUDE ALL INTERSECTIONS FOR 150' IN ALL DIRECTIONS	
Instructions:	
Whitelined: N Blasting: N Boring: Y	
Company: HENKELS & MCCOY INC	
Contact Name: BILL BUTLER	
Field Contact: KEITH DOWNEY	
Maphook: DNG13 Erids: 3732D7726D-03 3732D7726D-04 3732D7726D-14	
Members: ATT392 = AT6T	
Ticket Info Has Been Condensed ne	w
internet V i * 100	19 1/4

Locating Advancements in Acoustics



Acoustic Locating



What if you perform acoustic locating inductively? Stay tuned...

Broken Tracer Wires



Utility Congestion

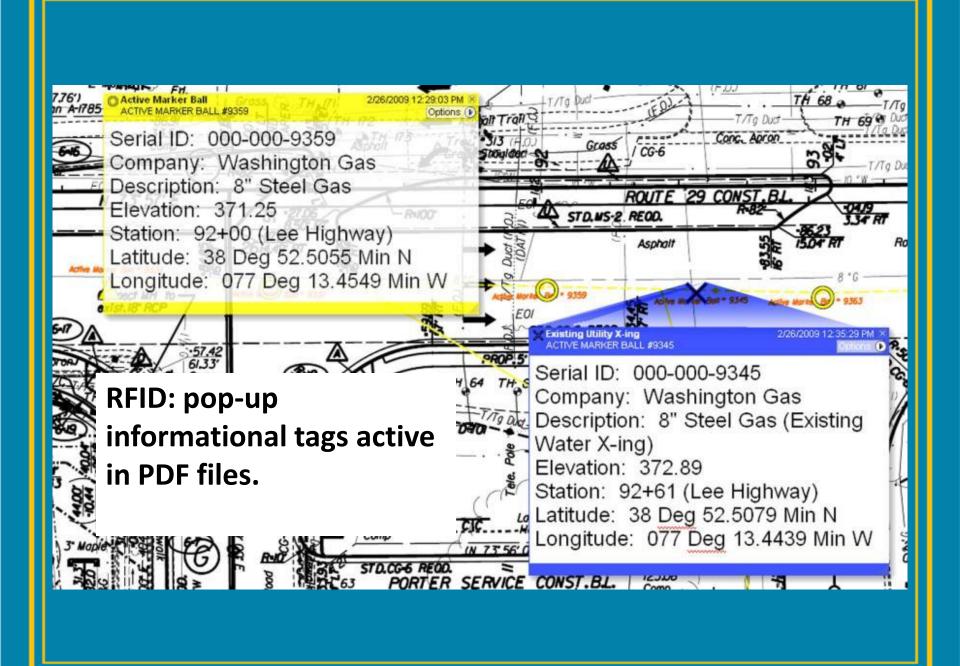


Utility Congestion



Rte. 29/Gallows Rd.





Data Collection

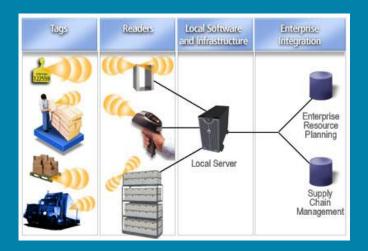






The Value of Location

- Regularly spaced RFID markers ensure that you are keeping track of what's in the ground.
- Tied in with GPS, RFID markers allow automatic as-built creation and easier locating
 - Provide unique ID for each piece of inventory



Every Accident can be Catastrophic



Multiple Signals



Problem Becomes Clearer



Abandoned 2" Main Parallels Active 4"



Issue is Identified







New Construction and Renewal Projects

- Open Trench Marker Tape will be installed
- Trenchless and existing will have disk and ball type markers installed

LEGEND

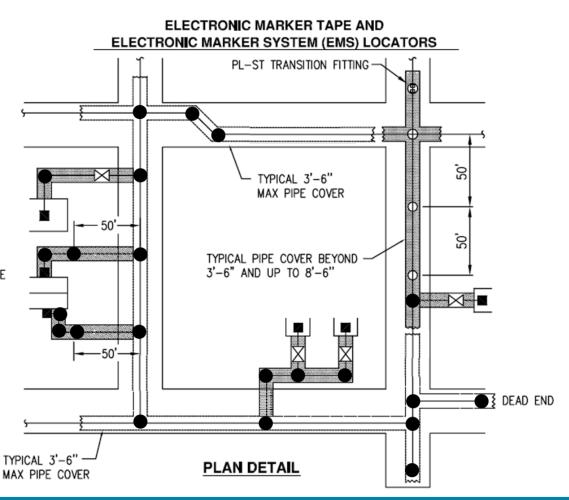
= ELECTRONIC MARKER TAPE

= STANDARD BURIAL GAS WARNING TAPE

= EMS BALL MARKER

= EMS DISC LOCATORS

= METER SET



Leveraging New Technologies

- One Large LDC will be installing about 5 miles of Tracer Tape in 2012
- Another will be installing Tracer Tape on <u>all</u> new open trench installations
- A number of utility operators, including municipal systems, plan to use both programmable and non-programmable EMS devices
 - Gas
 - Power
 - Telecommunications
 - Water
 - Sewer
- Installations are done parallel to conventional tracer sytems
 - (18 gauge or thicker, braided or Neptco Tracer wire systems)
- A study will be conducted and a white paper will be published in 2013

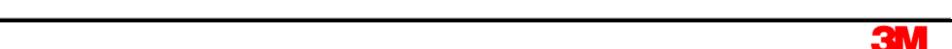
In Summary...

- Technology can greatly assist in dealing with known issues and forecasting future problems
- Technology solutions can be low cost and still be effective
- Technology can assist in analyzing data from multiple legacy systems
- Focus efforts on large threats first
- Share with others what works/ doesn't
- We must not become complacent. The minimum requirement may not prevent the next catastrophic incident.



Advancements in Plastic Pipe Locating





Austin, Tx

The challenges for utilities globally are three fold:

Where are my assets?





How do I know they are mine?

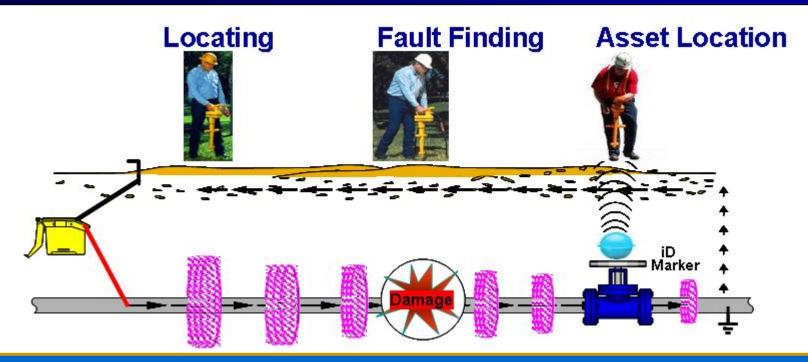
How do I protect them?



EM LocatingThe Benchmark



Locating & Marking



Provides solutions for locating, fault finding, and accurate marking of buried utilities for companies committed to ensuring safety, quickly restoring outages, minimizing operating costs and efficiently managing assets.







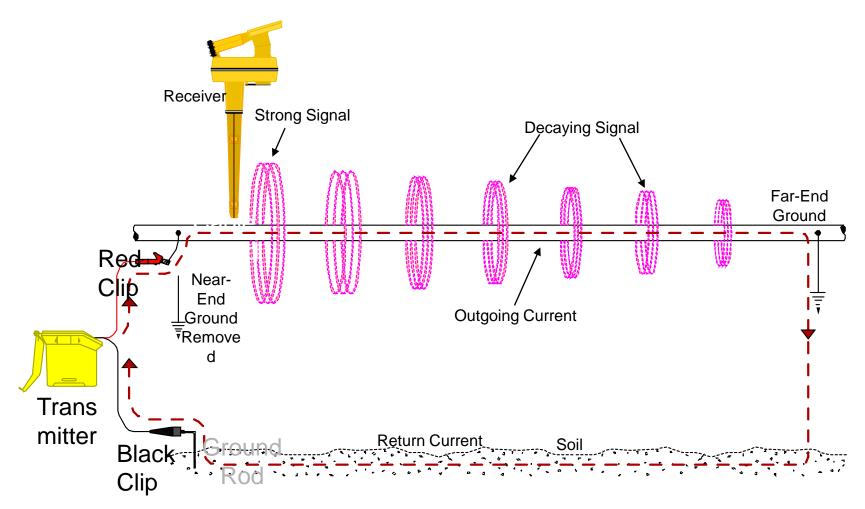








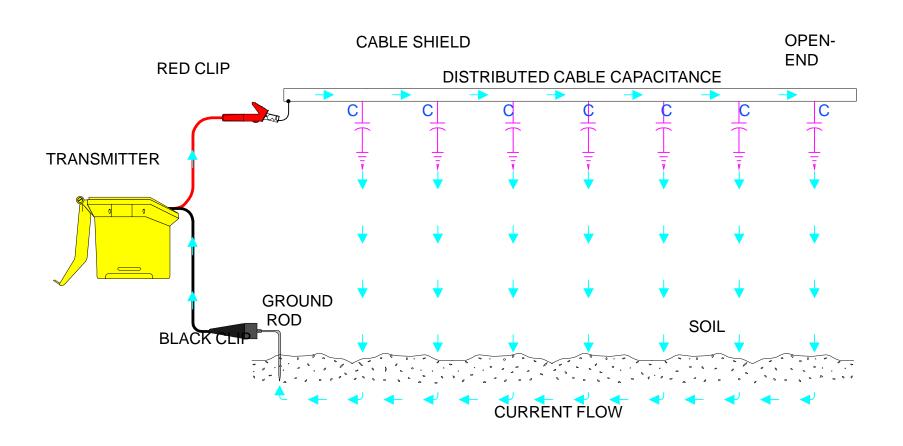
Locating – Basic Concept



The cable must radiate or transmit an electrical signal so it can be located and traced by a Signal Receiver



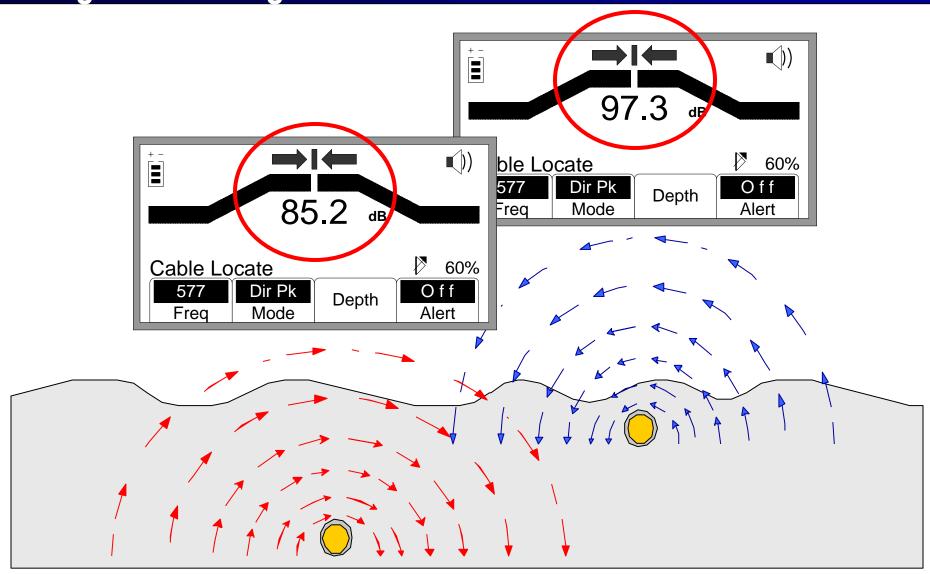
Capacitive Coupling to Ground



Current flow created by capacitive coupling to ground



Issues with Congestion of Utilities using EM Locating





Locator Products

- Selectable frequencies to create optimum current flow
- Selectable power output levels to create optimum current flow
- Antenna configurations to improve accuracy
- •Filtering algorithms to reject harmonics



What is the best locator in the world?



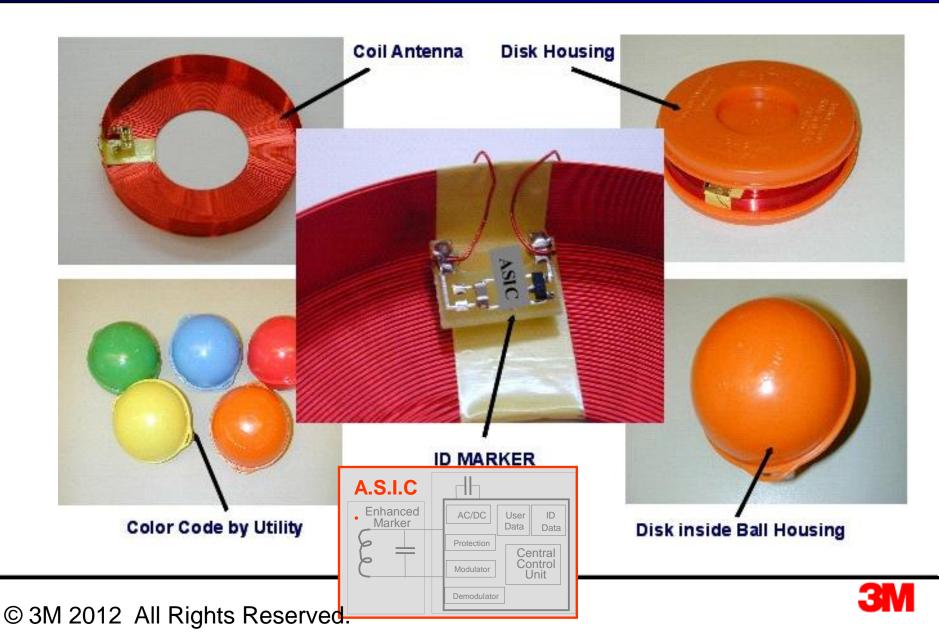


Electronic Marking Products

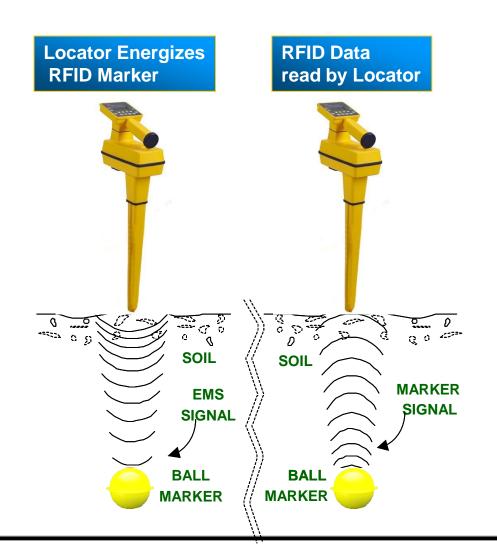




RFID Marker Technology



Electronic Marking

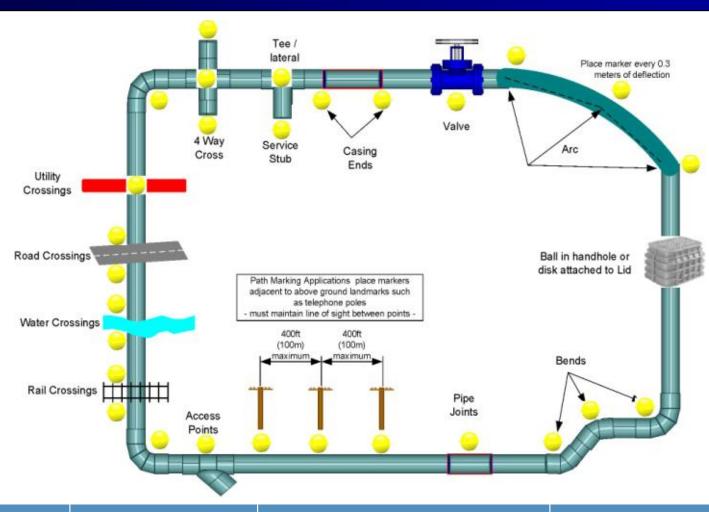


User Input Data

- Facility information
- Owner information
- Location information
- Unique Serial No. pre-programmed



Oil & Gas Marking



Crossings

- Water
- Major roads
- Rail
- Other Utilities

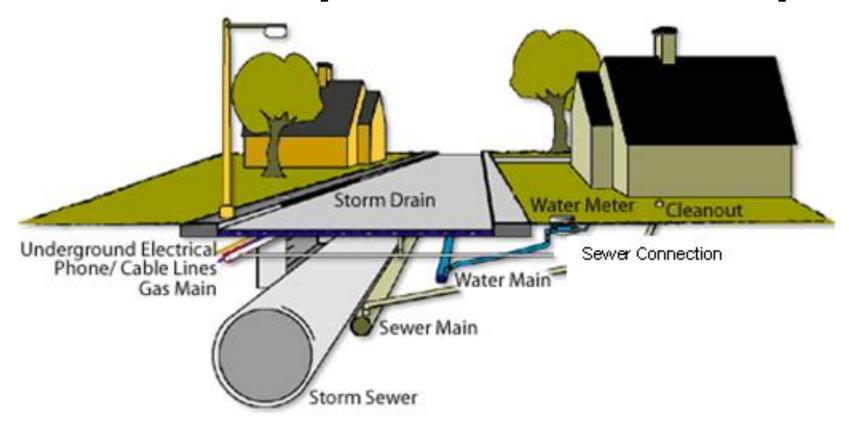
Service Stubs
Repair Points
Squeeze points
Valves
Valve Boxes

Non-metallic pipe
Path on straight sections
Bends & Arcs
Depth Changes
Laterals / Tee's

Annode Electrodes, Test points for CPS/CPM Encasement ends Access points

Locating Plastic Pipe

Locatable Pipe and Caution Tape



Transforming L&M to Infrastructure Asset Management Solutions

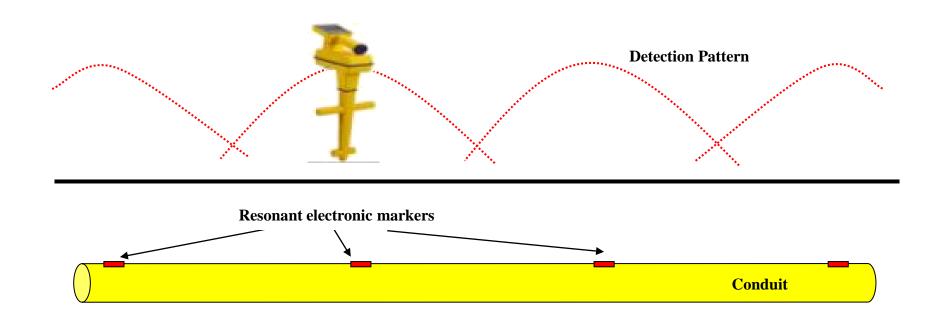


The Dream

- Tracer wire was not required for non-metallic facilities
 - No maintenance to maintain a wireline network that doesn't carry revenue
 - Reduced material cost
- No installation costs
 - No more issues with breakage, corrosion, access points getting lost
- No issues with metallic wires that could attract lightning or cause other safety issues
- No need for locator transmitters and reduced labor for location
- No issues associated with electromagnetic locating and congestion of utilities and bleed over
- No issues with congestion in public right of ways
- No interference from
 - Nearby utilities
 - Chain link fences, guardrails, cars/vehicles, above ground objects



How does it work?



Detection method:

- Electronic resonant markers are placed 1 2m spacing
- Detector based on integrated unit that locates existing marker frequencies and RFID markers, cable/pipe locator option
- Different frequencies will be created for each utility, allowing for differentiation in detection



Form Factors

Plastic Pipe Locating Solutions will come in two formats:

 On-Tape: electronic markers will be imbedded in a tape, similar to warning tape, that will be rolled out, either over the pipe (similar to tracer wire) or above the pipe (like caution tape)

 On-Pipe: Electronic markers will be attached to the actual pipe, during the manufacturing process, allowing for pipe to be "locatable" once it is in the ground



Benefits

- Training on locator is reduced to 10 minutes and location is always exact even in harsh field conditions.
 - Reduced complexity of locator and training requirements
 - Easier to learn for field technicians, more accurate in difficult field conditions
- Tracer wire not required
 - No maintenance to maintain a wireline network that doesn't carry revenue
 - Reduced cost
 - No installation costs
- Eliminates problems with
 - Tracer wire breakage
 - Access points getting lost or damaged
 - Lightning, does not provide a conductive path
 - Corrosion
- Locator transmitter not required
 - Reduced labor to perform a locate since there is no hook up
- No interference from nearby utilities or issues with congestion

Major breakthrough in improving underground safety



Thank You!

